

CIGARETTE SPECIFICATION

LOUISVILLE  
VIRGINIA SLIMS ULTRA LIGHTS MENTHOL 100 FTB /& GS  
BRAND CODE-1630 (STD) /& 1633 (SEE COMMENTS)

EFFECTIVE DATE: 06/20/88  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	TAR (FTC)	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	23.00	MM	FIELD MENTHOL	:	.45 MG/CIGT	
TOBACCO ROD LENGTH	:	67.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.0	MM				
TOTAL R.T.D.	:	4.50	IN. H2O				
DILUTION TARGET	:	55.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT DGRNL PPT KC-236M2 12-067-B LASER PERF.  
REPLACE WITH : 72MM X 3200M WHT DGRNL PPT KC-236M2 12-067-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : FINDLEY 347-383-03 62-995-A  
: AJAX MA 218-2 62-007-A  
: BULK: AJAX 563-6 61-001-A

SEAM ADHESIVE : NATIONAL 25-1088 61-210-A

STD. FILLER - PACK O.V.: A1110 - 12.95% VA SLIMS ULTRA LIGHTS MENTHOL FTB (6S FTB: A1110 - 12.95%)  
TROPICAL FILLER-PACK OV: A1110 - 12.00% VA SLIMS ULTRA LIGHTS MENTHOL FTB (6S FTB: A1110 - 12.00%)

CIGARETTE PAPER : 25.5MM X 6500M 50CU/2.6%(KC664/EC14547) 10-029-A

INK : MARLBORO BLACK #37077 (MARK 9/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTIONS ON ADHESIVES PER RM) REQUEST.

REASON FOR CHANGE : TPG PAPER PRESSURE DROP/DILUTION TARGET CHANGED  
: FROM 0.75CM/53.0% (12-067-B) TO 0.55CM/55.0%  
: (12-067-C) ON A USE UP & REPLACE BASIS TO DECREASE  
: TAR DELIVERY. NO WGT CHANGE. OK TO MIX.

PREPARED BY : S. H. HAYWOOD  
PREPARATION DATE : 6/10/88

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APPROVED BY: *J. S. S. S.*

SUPERCEDES SPECIFICATION DATED: 2/19/88

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